

PHP-3500-HV User's Manual

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PHP- 3500-HV User's Manual

0.Safety Guidelines

- ⊙ Risk of electrical shock and hazard, all failure should be examined by a qualified technician. Please do not remove the case from the supply by yourself.
- ⊙ Please do not change any component on the unit or make any kind of modification on it.
- ⊙ Please do not install the unit in places with high ambient temperature or under direct sunlight.
- ⊙ The input voltage range is 100-240Vac(50/60Hz), please do not feed in voltage that is over or less than 10% of that range.

1.Introduction

1.1 Introduction

PHP series is a water-cooled power supply designed to provide energy for industrial control systems, battery charging systems and laser processing equipment.

1.2 Feature Description

- ⊙ Universal AC input/Full range.
- ⊙ Built-in active PFC function, PF>0.95.
- ⊙ Protection: Short circuit/ Overload/ Over voltage/ Over temperature.
- ⊙ Built-in remote ON-OFF control and DC-OK active signal.
- ⊙ Output voltage programming.
- ⊙ Output current programming.
- ⊙ 12V/0.5A auxiliary output.
- ⊙ PMBus serial data transmission function.
- ⊙ 5 years warranty.

1.3 Order Information

1.3.1 Explanation for Encoding



1.3.2 Marking

- ⊙ Please refer to the safety label sticker on the top of the unit before use (Figure 1-1).

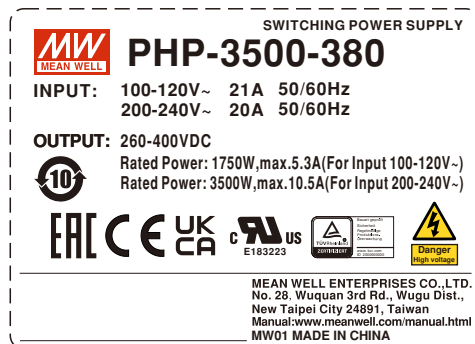
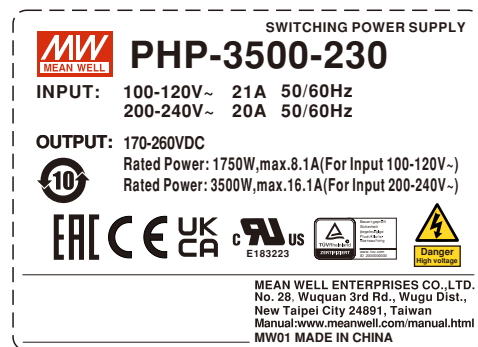
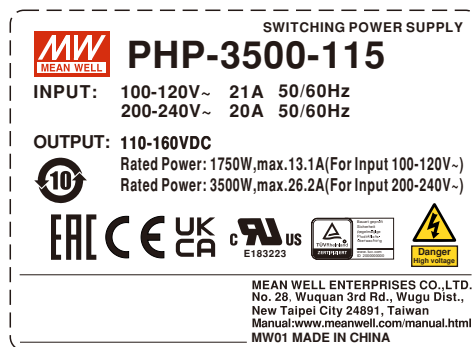


Figure 1-1 PHP-3500 Safety label sticker

1.4 Main Specification

| MODEL | PHP-3500-115 | PHP-3500-230 | PHP-3500-380 | |
|--------------------------------|---|--|------------------------------|---|
| OUTPUT | DC VOLTAGE (Factory default) | 115V | 230V | 380V |
| | CURRENT (Factory default) | 25.2A | 15.2A | 9.2A |
| | RATED CURRENT(Max.) | 26.3A | 16.1A | 10.5A |
| | POWER (Factory default) | 2898W | 3500W | 3500W |
| | RATED POWER(Max.) Note.11 | 3500W | 3500W | 3500W |
| | RIPPLE & NOISE (Max.) Note.2 | 1.15Vp-p | 2.3Vp-p | 3.8Vp-p |
| | VOLTAGE ADJ. RANGE | By built-in potentiometer, SVR | | |
| | | 110~160V | 170~260V | 260~400V |
| | VOLTAGE TOLERANCE Note.3 | ±1.0% | ±1.0% | ±1.0% |
| | LINE REGULATION | ±0.5% | ±0.5% | ±0.5% |
| | LOAD REGULATION | ±0.5% | ±0.5% | ±0.5% |
| SETUP, RISE TIME | 2000ms, 60ms/230VAC at full load 2500ms, 60ms/115VAC at 60% load | | | |
| HOLD UP TIME (Typ.) | 16ms/230VAC at 75% load 10ms/230VAC at full load 10ms/115VAC at 60% load | | | |
| INPUT | VOLTAGE RANGE Note.4 | 90 ~ 264VAC 127 ~ 370VDC | | |
| | FREQUENCY RANGE | 47 ~ 63Hz | | |
| | POWER FACTOR (Typ.) | PF ≥ 0.95/230VAC at full load PF ≥ 0.95/115VAC at 60% load | | |
| | EFFICIENCY (Peak) Note 10 | 95% | 95.5% | 96% |
| | AC CURRENT (Typ.) | 20A/230VAC 21A/115VAC | | |
| | INRUSH CURRENT (Typ.) | Cold start 80A/230VAC 40A/115VAC | | |
| | LEAKAGE CURRENT | 2mA / 240VAC | | |
| PROTECTION | OVERLOAD | 105 ~ 115% rated output power Protection type : Constant current limiting, unit will shut down after 5 sec, re-power on to recover. | | |
| | SHORT CIRCUIT | Protection type : Constant current limiting, unit will shut down after 5 sec, re-power on to recover. | | |
| | OVER VOLTAGE | 168 ~ 200V | 273 ~ 320V | 413 ~ 460V |
| | | Protection type : Shut down O/P voltage, re-power on to recover | | |
| | OVER TEMPERATURE | Protection type : Shut down O/P voltage, recovers automatically after temperature goes down | | |
| FUNCTION | OUTPUT VOLTAGE PROGRAMMABLE(PV) Note 5,6 | Adjustment of output voltage is allowable to 50~120% of nominal output voltage. Please refer to the function manual | | |
| | OUTPUT CURRENT PROGRAMMABLE(PC) Note 6 | Adjustment of constant current level is allowable to 20 ~ 100% of rated current. Please refer to the Function Manual. | | |
| | REMOTE ON/OFF CONTROL | Power ON : Short circuit Power OFF : Open circuit | | |
| | AUXILIARY POWER | 12V@0.5A tolerance±10%, ripple 150mVp-p | | |
| | DC-OK SIGNAL | The TTL signal out, PSU turn on = -0.5 ~ 0.5V ; PSU turn off = 3.5 ~ 5.5V. Please refer to the Function Manual. | | |
| ENVIRONMENT | WORKING TEMP. | -30 ~ +70°C (Refer to "Derating Curve") | | |
| | WORKING HUMIDITY | 20 ~ 90% RH non-condensing | | |
| | STORAGE TEMP., HUMIDITY | -40 ~ +85°C, 10 ~ 95% RH non-condensing | | |
| | TEMP. COEFFICIENT | ±0.03%/°C (0 ~ 50°C) | | |
| | VIBRATION | 10 ~ 500Hz, 2G 10min./1cycle, 60min. each along X, Y, Z axes | | |
| | OVER VOLTAGE CATEGORY | III ; According to EN61558 ; altitude up to 2000 meters. | | |
| | SAFETY STANDARDS | UL62368-1, TUV BS EN/EN62368-1, EAC TP TC 004 approved ; design refers to BS EN/EN61558-1, BS EN/EN60335-1 | | |
| SAFETY & EMC (Note.7,8) | WITHSTAND VOLTAGE | I/P-O/P:6KVDC I/P-FG:4KVDC O/P-FG:4KVDC | | |
| | ISOLATION RESISTANCE | I/P-O/P, I/P-FG,O/P-FG:100M Ohms/500VDC/25°C / 70%RH | | |
| | EMC EMISSION | Parameter | Standard | Test Level / Note |
| | | Conducted | EN55032 (CISPR32) | Class A |
| | | Radiated | EN55032 (CISPR32) | Class A |
| | | Harmonic Current | EN61000-3-12 | ----- |
| | Voltage Flicker | EN61000-3-3 | ----- | |
| | EMC IMMUNITY | Parameter | Standard | Test Level / Note |
| | | ESD | EN61000-4-2 | Level 3, 8KV air ; Level 2, 4KV contact |
| | | Radiated | EN61000-4-3 | Level 3 |
| | | EFT / Burst | EN61000-4-4 | Level 3 |
| Surge | | EN61000-6-2 | 2KV/Line-Line 4KV/Line-Earth | |
| Conducted | | EN61000-4-6 | Level 3 | |
| Magnetic Field | | EN61000-4-8 | Level 4 | |
| Voltage Dips and Interruptions | EN61000-4-11 | >95% dip 0.5 periods, 30% dip 25 periods, >95% interruptions 250 periods | | |
| OTHERS | MTBF | 192.1K hrs min. 63.9Khrs MIL-HDBK-217F (25°C) | | |
| | DIMENSION | 380*141.4*60mm (L*W*H) | | |
| | PACKING | 4.5Kg;4pcs/19Kg/2.46CUFT | | |
| NOTE | <ol style="list-style-type: none"> All parameters NOT specially mentioned are measured at 230VAC input, rated load and 25°C of ambient temperature. Ripple & noise are measured at 20MHz of bandwidth by using a 12" twisted pair-wire terminated with a 0.1uf & 47uf parallel capacitor. Tolerance :includes set up tolerance, line regulation and load regulation. Derating may be needed under low input voltages. Please check the derating curve for more details. Without water or fan cooling to provide adequate heat dissipation, OTP might be triggered if trimming output voltage by PV signal toward upper or lower limits of nominal voltage. Under such condition, enhanced cooling on PSU is highly recommended. In the control priority on Vout and Iout trimming, Please refer to the table on page 9. Need additional EMI filter to meet regulations of EMC conducted and radiated emission. Characteristics of EMI filter please refer to the table, Minimum Insertion Loss. The power supply is considered a component which will be installed into a final equipment. All the EMC tests are been executed by mounting the unit on a 600mm*900mm metal plate with 1mm of thickness. The final equipment must be re-confirmed that it still meets EMC directives. For guidance on how to perform these EMC tests, please refer to "EMI testing of component power supplies." (as available on http://www.meanwell.com) The ambient temperature derating of 3.5°C/1000m with fanless models and of 5°C/1000m with fan models for operating altitude higher than 2000m(6500ft). The efficiency level is measured at output voltage: 133V (115V model)/ 217V (230V model)/ 333V (380V model). Refer to derating curve. <p>※ Product Liability Disclaimer : For detailed information, please refer to https://www.meanwell.com/serviceDisclaimer.aspx</p> | | | |

2.Mechanical Specification and Input/Output Terminals

2.1 Mechanism

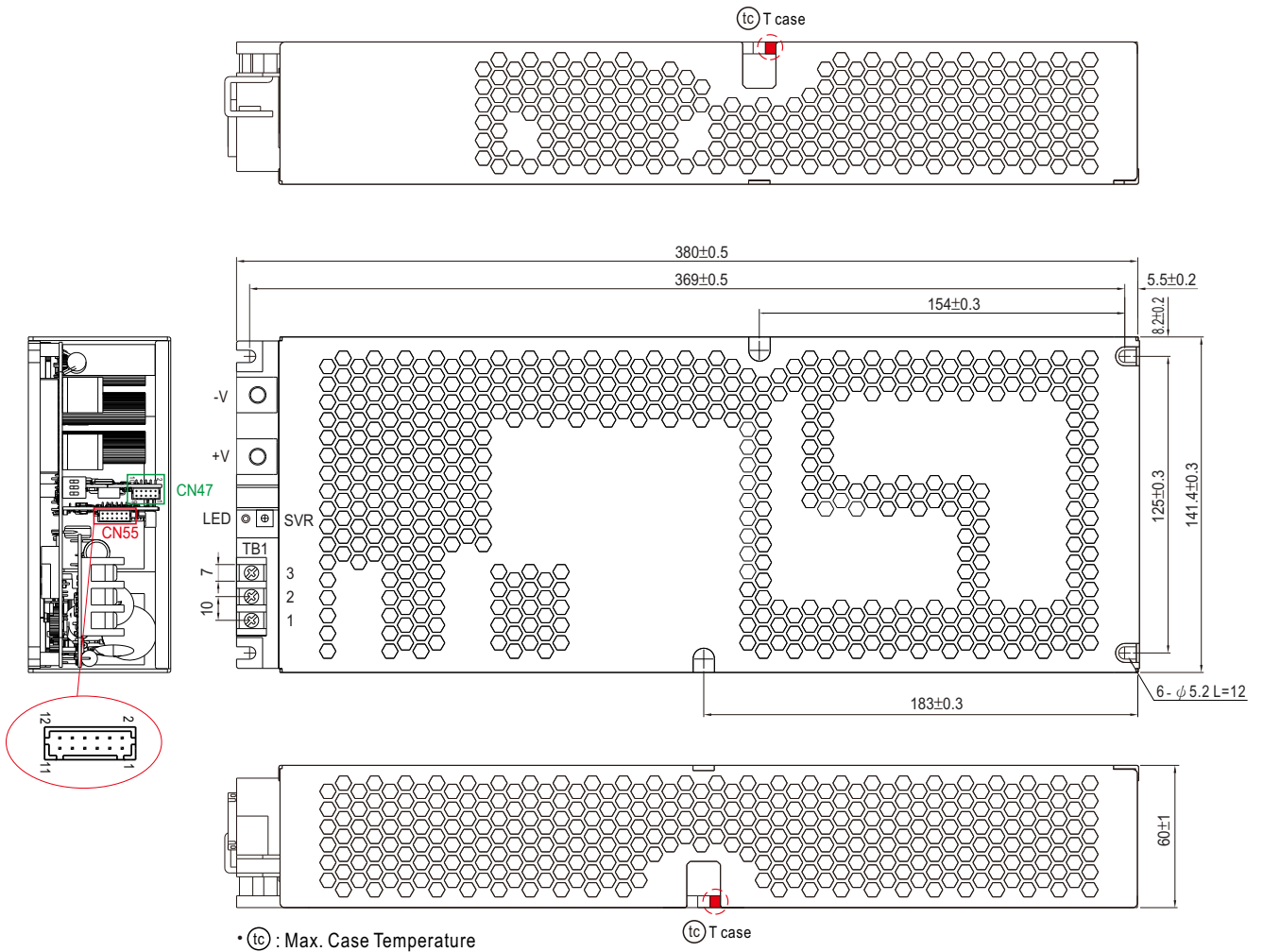


Figure 2-1

AC Input Terminal(TB1) Pin NO. Assignment

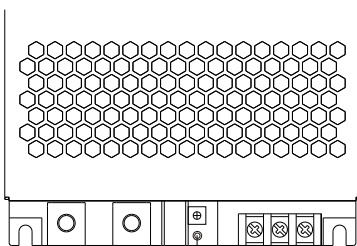
| Pin No. | Assignment | Terminal | Max mounting torque |
|---------|------------|---------------------|---------------------|
| 1 | AC/L | DECA T25-EM10-03 | 18Kgf-cm |
| 2 | AC/N | | |
| 3 | ⊥ | | |

※DC Output Terminal Pin No. Assignment

| Assignment | Diagram | Maximum mounting torque |
|------------|---------|-------------------------|
| +V, -V | | 10Kgf-cm |

※ LED Status Indicators

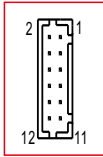
| LED | Description |
|-----|---|
| | The power supply functions normally |
| | The LED will flash with red light when internal temperature reaches 85°C; under this condition, the unit still operates normally without entering OTP. (In the meantime, an alarm signal will be sent out through the PMBus /CANBus interface.) |
| | Abnormal status (Over temperature protection, Overload protection, Fan fail.) |



LED Status Indicator

Figure 2-2 PHP-3500 terminal illustration

※Control Pin No. Assignment(CN55) :



| Pin No. | Function | Description |
|----------------|-------------|---|
| 1,3 | PV | Connection for output voltage programming. (Note.1) |
| 2,4 | PC | Connection for constant current level programming. (Note.1) |
| 5,6 | -V (Signal) | Negative output voltage signal. |
| 7,8,9,10,11,12 | NC | |

Note1: Non-isolated signal, referenced to [-V(signal)].

※Control Pin No. Assignment(CN47) :



| Pin No. | Function | Description |
|---------|---------------|--|
| 1 | +12V-AUX | Auxiliary voltage output, 10.8~13.2V, referenced to GND-AUX (pin 2). The maximum load current is 0.5A. This output has the built-in "Oring diodes" and is not controlled by the Remote ON/OFF control. |
| 2 | GND-AUX | Auxiliary voltage output GND. The signal return is isolated from the output terminals (+V & -V). |
| 3 | Remote ON-OFF | The unit can turn the output ON/OFF by electrical signal or dry contact between Remote ON/OFF and +12V-AUX. (Note.1) Short (10.8 ~ 13.2V) : Power ON ; Open (-0.5 ~ 0.5V) : Power OFF ; The maximum input voltage is 13.2V. |
| 4 | GND-AUX(S) | The signal return is isolated from the output terminals (+V & -V). |
| 5 | DC-OK | High (3.5 ~ 5.5V) : When the Vout ≤ 80%±5%. Low (-0.5 ~ 0.5V) : When Vout ≥ 80%±5%. The maximum sourcing current is 10mA and only for output. (Note.1) |
| 6 | T-ALARM | High (3.5 ~ 5.5V) : When the internal temperature exceeds the limit of temperature alarm. Low (-0.5 ~ 0.5V) : When the internal temperature is normal. The maximum sourcing current is 10mA and only for output(Note.1) |
| 7,8 | SDA | For PMBus model: Serial Data used in the PMBus interface. (Note.1) |
| | CANH | For CANBus model: Data line used in CANBus interface. (Note.1) |
| 9,10 | SCL | For PMBus model: Serial Clock used in the PMBus interface. (Note.1) |
| | CANL | For CANBus model: Data line used in CANBus interface. (Note.1) |

Note1: Isolated signal, referenced to GND-AUX(S).

3.Functions

3.1 Input Voltage Range

- ⊙ The input voltage range is AC90~264V or DC127~370V.
- ⊙ To insure proper operation, AC input should be within the pre-specified range. A wrong input will cause the supply unit operating improperly, losing PFC function or even damaging the unit in a worst case scenario.
- ⊙ The efficiency will be lower and the output current will be automatically limited to a predetermined safe value if the unit is applied with a lower input voltage. Please refer to 4.1 Derating for more information.

3.2 Inrush Current Limiting

- ⊙ Built-in inrush current limiting circuit .
- ⊙ If adding an external switch (a relay/ a circuit breaker) at the input side is required, choose switches that are able to withstand inrush current of the unit.
- ⊙ Since the inrush current limiting circuit mainly consists of a NTC thermistor and a relay, inrush current will be much higher than the specified value if the input thermistor is not allowed sufficient time to cool down. After turning off the supply, a 10 second cool down period is recommended before turning them on again.

3.3 Output Power

- PHP-3500-115 : 2898W (115V / 25.2A)
- PHP-3500-230 : 3500W (230V / 15.2A)
- PHP-3500-380 : 3500W (380V / 9.2A)

3.4 Power Factor Correction (PFC)

- ⊙ Built-in active power factor correction (PFC) function, power factor (PF) will be 0.95 or better when input voltage is in a range of 90-230Vac and operated at full load condition. PF will be less than 0.95 if the output is not at full load or the input voltage is higher than 230Vac.

3.5 Output Voltage/Current Adjustmen

3.5.1 General adjustment

Output voltage can be trimmed by adjusting SVR (on the terminal end), please utilize an insulated cross-head screwdriver to make an adjustment.

3.5.2 Adjustment with an external 0 - 5Vdc source (Output Voltage Programming)

- (1) Connect output of the external DC source to PV (PIN1 or PIN3) and -V(signal) (PIN5 or PIN6) on CN55, shown in Figure 3-1.
- (2) Relationship between output voltage and external DC source is shown in Figure 3-2.
- (3) While increasing the output to a higher voltage level, please reduce the load current accordingly. Output wattage of the unit should not exceed the rated value under any circumstances.

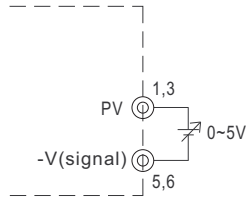
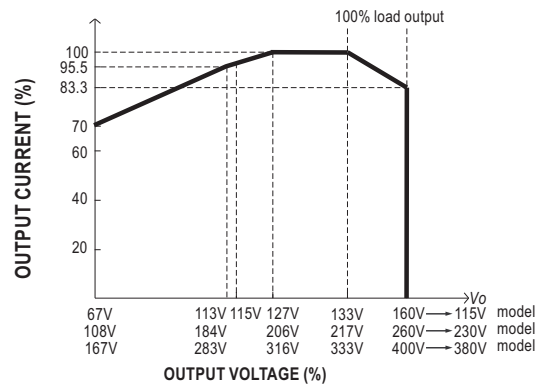
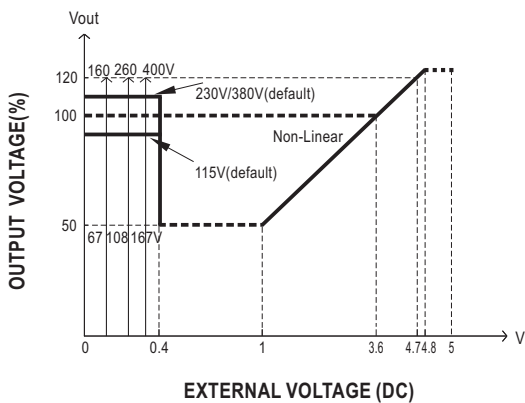


Figure 3-1 Connection of external DC voltage source



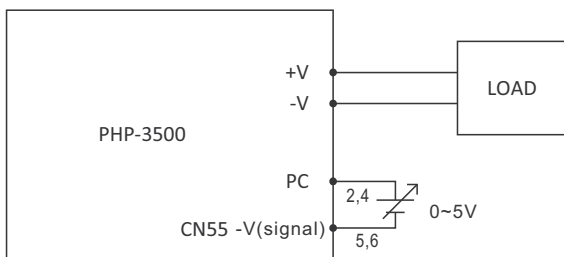
⊙ The 100% output voltage is 133V/217V/333V.

⊙ The rated current should change with the output voltage programming accordingly.

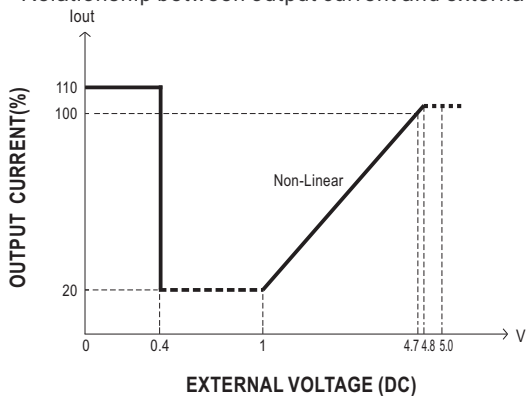
Figure 3-2

3.5.3 Output current adjustment (Output Current Programming)

※ Constant current level can be adjusted within a range of 20 -100% of the rated current via an external DC source, wiring is shown as below.



Relationship between output current and external DC source is shown as below.



⊙ The 100% output current is rated current.

⊙ Maximum operation current < 100% is recommended.

Note: The PHP-3500 will trigger OLP to shut down itself if the output stays at constant current level condition for more than 5 seconds.

3.6 Short Circuit Protection & Over Current Protection

- ⊙ The protection activates when the output is short-circuited or the output current exceeds 110%±5 of the rated output current. Re-power on to recover when short-circuit/overload condition is removed.

3.7 Over Voltage Protection (OVP)

- ⊙ Built-in over voltage protection circuit.
- ⊙ OVP triggering points vary in different output models. Please refer to the specification sheet for detailed information.
- ⊙ Once OVP is triggered, leave the unit off for 20 seconds before recycling AC again.

3.8 Over Temperature Protection (OTP) and Alarm

- ⊙ Built-in thermal detection circuit, once the internal temperature exceeds a threshold value, the unit will shut down automatically. Please switch off the AC input, remove all possible causes and then leave the unit cooling down to a normal working temperature (approximate 10 minutes - 1 hour) before repower on again.
- ⊙ When internal temperature reaches 85°C, trigger point of a thermal alarm, the red LED on the output will flash and there will be an alarm signal sent out through the PMBus/CANBus (by request) interface, please refer to 3.12.2. Even so, the unit is still operating normally.
- ⊙ When the internal temperature is within a normal value, there will be a "LOW" signal (-0.5-0.5V) sent out through T-ALARM on CN47; There will be a "HIGH" signal (3.5-5.5V) sent out through T-ALARM on CN47 when internal temperature exceeds a certain value. (referenced to GND-AUX).
- ⊙ Maximum output current: 10mA

3.9 DC OK Signal

- ⊙ Built-in DC output voltage detection circuit.
- ⊙ When DC output voltage is within a normal value, there is a "LOW" signal (-0.5-0.5V) sent out through $\overline{\text{DC-OK}}$ on CN47. (referenced to GND-AUX).
- ⊙ When DC output voltage is out of normal range, there is a "HIGH" signal (3.5-5.5V) sent out through $\overline{\text{DC-OK}}$ on CN47. (referenced to GND-AUX).
- ⊙ Maximum output current: 10mA

3.10 Remote Control

- ⊙ Built-in remote ON/OFF control circuit, refer to Figure 3-3 for the control method.
- ⊙ Please be aware that "ON/OFF" and "+12V-AUX" on CN47 should be linked together to allow the unit operate normally; If they are kept open, there will be no output voltage.
- ⊙ Maximum input voltage: 13.2V

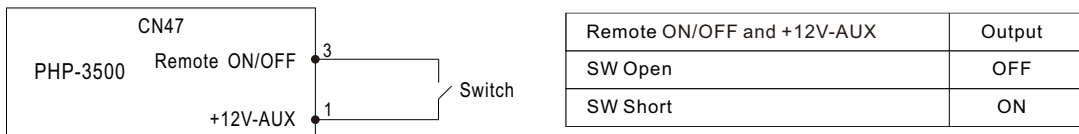


Figure 3-3 Connection of Remote Control

3.11 Auxiliary Output

- ⊙ Built-in 12V/0.5A auxiliary output.

3.12 Factory Resetting

1. PMBus: Users can follow the steps below to restore factory settings for commands: 01h, 22h, 46h and BEh.

- ① Set DIP switch all in the "ON" position.
- ② Turn on the AC without remote on, there should be no voltage at the output.
- ③ Within 15 seconds, set DIP switch all in the "OFF" position and all back in the "ON" again.
- ④ The green LED flashing 3 times means the process is successfully done.
- ⑤ Restart the supply to load factory settings.

2. CANBus: Users can follow the steps below to restore factory settings for commands: 0x0000, 0x0020, 0x0030, 0x00C2.

- ① Set DIP switch all in the "ON" position.
- ② Turn on the AC without remote on, there should be no voltage at the output.
- ③ Within 15 seconds, set DIP switch all in the "OFF" position and all back in the "ON" again.
- ④ The green LED flashing 3 times means the process is successfully done.
- ⑤ Restart the supply to load factory settings.

4. Communication contract

4.1 PMBus Communication Interface

- ⊙ PHP-3500 is compliant with PMBus Rev.1.1, the maximum communication speed is 100KHz and it has the capability of identifying up to 8 addressed units.
- ⊙ PMBus communication interface is able to provide the current operating status and information as followings:
 1. Output voltage, current and internal temperature.
 2. Alarm and status.
 3. Manufacture and model data.

4.1.1 PMBus Addressing

- ⊙ Each PHP-3500 unit should have their unique and own device address to communicate over the PMbus. 7-bit address setting pins are used to assign a device address for a PHP-3500 unit, as shown in the description below.

| | | | | | | |
|-----|---|---|---|-----|----|----|
| MSB | | | | LSB | | |
| 1 | 0 | 0 | 0 | A2 | A1 | A0 |

A0- A2 allow users to designate an address for PHP-3500 units; these three bits are defined through a 3-pole DIP switch on the terminal end of the unit. There are up to 8 different addresses are available to be assigned. When DIP switch in the "ON" position means logic "0"; when it is in the "OFF" position, meaning logic "1", for example, position 3 in "OFF", the corresponding bit, A2, is set to logic "1". Please refer to Table 4-1 for the detailed setup advice.



| Module No. | Device address | | |
|------------|---------------------|-----|----|
| | A0 | A1 | A2 |
| | DIP switch position | | |
| | 1 | 2 | 3 |
| 0 | ON | ON | ON |
| 1 | OFF | ON | ON |
| 2 | ON | OFF | ON |
| 3 | OFF | OFF | ON |

| Module No. | Device address | | |
|------------|---------------------|-----|-----|
| | A0 | A1 | A2 |
| | DIP switch position | | |
| | 1 | 2 | 3 |
| 4 | ON | ON | OFF |
| 5 | OFF | ON | OFF |
| 6 | ON | OFF | OFF |
| 7 | OFF | OFF | OFF |

Table 4-1

4.1.2 PMBus Control Setting

- ⊙ There are two means to control the power supply, analog signals and digital communication. Analog is the default setting for the supply, signals including PV, PC and SVR can be used immediately once receiving the supply. The digital communication of PMBus is initially uncontrollable but readable. To activate the adjustment Commands of OPERATION(01h, regarding remote ON-OFF function), VOUT_TRIM(22h, regarding output voltage programming function) and IOUT_OC_FAULT_LIMIT(46h, regarding output current programming function), set PM_CTRL of SYSTEM_CONFIG(BEh) at "1" and then reboot the supply. Once the digital communication dominates the supply, the analog signals become invalid.

NOTE: 1. At default setting of analog, the following commands are invalid but can be written while other PMBus commands are effective: OPERATION(01h), VOUT_TRIM(22h) and IOUT_OC_FAULT_LIMIT(46h).

2. All written parameters of commands: 01h, 22h and 46h are saved into EEPROM and take effect after the digital is activated.

4.1.3 Initial Operational Behavior Setting

- ⊙ Initial behavior of the power supply can be changed by setting OPERATION_INIT of SYSTEM_CONFIG(BEh), for example: power on without output. For detailed information, please refer to 3.12.5 PMBus Command List.

4.1.4 PMBus Command List

© The command list of the PHP-3500 is shown in Table4-2. It is compliant with the standard protocol of PMBus Rev 1.1. For more detailed information, please refer to PMBus official website(<http://pmbus.org/specs.html>)

| Command Code | Command Name | Transaction Type | # of data Bytes | Description |
|--------------|------------------------|------------------|-----------------|--|
| 01h | OPERATION | R/W Byte | 1 | Remote ON/OFF control |
| 02h | ON_OFF_CONFIG | Read Byte | 1 | ON/OFF function configuration |
| 19h | CAPABILITY | Read Byte | 1 | Capabilities of a PMBus device |
| 20h | VOUT_MODE | R Byte | 1 | Define data format for output voltage (format: Linear 16, N= -7) |
| 21h | VOUT_COMMAND | R Word | 2 | Output voltage setting value (format: Linear 16, N= -7) |
| 22h | VOUT_TRIM | R/W Word | 2 | Output voltage trimmed value (format: Linear 16, N= -7) |
| 46h | IOUT_OC_FAULT_LIMIT | R/W Word | 2 | Output overcurrent setting value (format: Linear 11, N= -4) |
| 47h | IOUT_OC_FAULT_RESPONSE | R Byte | 1 | Define protection and response when an output overcurrent fault occurred |
| 79h | STATUS_WORD | R Word | 2 | Summary status reporting |
| 7Ah | STATUS_VOUT | R Byte | 1 | Output voltage status reporting |
| 7Bh | STATUS_IOUT | R Byte | 1 | Output current status reporting |
| 7Ch | STATUS_INPUT | R Byte | 1 | AC input voltage status reporting |
| 7Dh | STATUS_TEMPERATURE | R Byte | 1 | Temperature status reporting |
| 7Eh | STATUS_CML | R Byte | 1 | Communication, logic, Memory status reporting |
| 80h | STATUS_MFR_SPECIFIC | R Byte | 1 | Manufacture specific status reporting |
| 88h | READ_VIN | R Word | 2 | AC input voltage reading value (format: Linear 11, N=-1) |
| 8Bh | READ_VOUT | R Word | 2 | Output voltage reading value (format: Linear 16, N= -7) |
| 8Ch | READ_IOUT | R Word | 2 | Output current reading value (format: Linear 11, N= -4) |
| 8Dh | READ_TEMPERATURE_1 | R Word | 2 | Temperature 1 reading value (format: Linear 11, N= -3) |
| 98h | PMBUS_REVISION | R Byte | 1 | The compliant revision of the PMBus (default: 11h for Rev. 1.1) |
| 99h | MFR_ID | Block Read | 12 | Manufacturer's name |
| Command Code | Command Name | Transaction Type | # of data Bytes | Description |
| 9Ah | MFR_MODEL | Block Read | 12 | Manufacturer's model name |
| 9Bh | MFR_REVISION | Block Read | 24 | Firmware revision |
| 9Ch | MFR_LOCATION | Block R/W | 3 | Manufacturer's factory location |
| 9Dh | MFR_DATE | Block R/W | 6 | Manufacture date. (format: YYMMDD) |
| 9Eh | MFR_SERIAL | Block R/W | 12 | Product serial number |
| BEh | SYSTEM_CONFIG | R/W Word | 2 | System setting |
| BFh | SYSTEM_STATUS | Read Word | 2 | System status |

Table 4-2

Note :

© Definition of Command BEh SYSTEM_CONFIG

| | Bit7 | Bit6 | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 |
|-----------|------|------|------|------|------|----------------|------|---------|
| High byte | - | - | - | - | - | - | - | - |
| Low byte | - | - | - | - | - | OPERATION_INIT | | PM_CTRL |

Low byte

Bit 0 PM_CTRL: PMBus Control Selecting

0=Output voltage and current controlled by SVR/PV/PC(default).

1=Output voltage, current and remote ON/OFF controlled by PMBus (VOUT_TRIM · IOUT_FAULT_LIMIT · OPERATION).

Bit 1: 2 OPERATION_INIT: Initial Operational Behavior

0b00=Power on with 0x00: OFF

0b01=Power on with 0x80: ON (default)

0b10=Power on with the last setting

0b11=Not used

Note: Unsupported settings display with "0"

© Definition of Command BFh SYSTEM_STATUS :

| | Bit7 | Bit6 | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 |
|-----------|------|--------|---------------|--------|------|--------|-------|------|
| High byte | - | - | - | - | - | - | - | - |
| Low byte | - | EEPROM | INITIAL_STATE | ADL_ON | - | PFC_OK | DC_OK | M/S |

Low byte

Bit 0 M/S: Master/Slave Indication

0=The unit is a slave

1=The unit is the master

Bit 1: DC_OK: The DC Output Status

0=DC output too low

1=DC output at a normal range

Bit 2 PFC_OK : The PFC Status

0=The PFC NOT activate or abnormal

1=The PFC activate

Bit 4 ADL_ON : Active Dummy Load Status

0=Active dummy load NOT activate

1=Active dummy load activate

Bit 5 INITIAL_STATE: Initial State Indication

0=The unit NOT in an initial state

1=The unit in an initial state

Note: Unsupported settings display with "0"

Bit 6 EEPER: EEPROM Access Error

0 = EEPROM accessing normally

1 = EEPROM access error

Note:

EEPER: When EEPROM Access Error occurs, the supply stops working and the LED indicator turns red. The supply needs to re-power on to recover after the error condition is removed.

4.1.5 PMBus Data Range and Tolerance

◎ Display parameters

| PMBus command | | Model | Range | Tolerance |
|---------------|------------------------|-------|-------------|-----------|
| 88h | READ_VIN | ALL | 80 ~ 264V | ±10V |
| 8Bh | READ_VOUT | 115V | 0 ~ 160V | ±1.15V |
| | | 230V | 0 ~ 260V | ±2.3V |
| | | 380V | 0 ~ 400V | ±3.8V |
| 8Ch | READ_IOUT (Note. 1) | 115V | 0 ~ 32.6A | ±1.26A |
| | | 230V | 0 ~ 28.8A | ±0.68A |
| | | 380V | 0 ~ 11.4A | ±0.41A |
| 8Dh | READ_TEMPERATURE_1 | ALL | -40 ~ 100°C | ±5°C |

Table 4-3

◎ Control parameter

| PMBus command | | Model | Range | Tolerance | Default |
|---------------|---------------------------|-------|--------------------|-----------|---------|
| 01h | OPERATION | ALL | 00h(OFF) / 80h(ON) | N/A | 80h(ON) |
| 21h | VOUT_COMMAND (Note. 2) | 115V | 115V | N/A | 115V |
| | | 230V | 230V | N/A | 230V |
| | | 380V | 380V | N/A | 380V |
| 22h | VOUT_TRIM (Note. 2) | 115V | -48 ~ +45V | ±1.15V | 0V |
| | | 230V | -122 ~ +30V | ±2.3V | 0V |
| | | 380V | -213 ~ +20V | ±3.8V | 0V |
| 46h | IOUT_OC_FAULT_LIMIT | 115V | 5.2 ~ 28.93A | ±1.18A | 28.93A |
| | | 230V | 3.22 ~ 17.71A | ±0.72A | 17.71A |
| | | 380V | 2.1 ~ 11.55A | ±0.47A | 11.55A |
| BEh | SYSTEM_CONFIG | ALL | N/A | N/A | 02h |

Table 4-4

Note:

1. READ_IOUT will display ZERO amp when output current is less than the values in the table below.

| Model | Minimum readable current |
|-------|--------------------------|
| 115V | 1.18A±1A |
| 230V | 0.72A±1A |
| 380V | 0.47A±1A |

Table 4-5

2. When using PMBus to adjust output voltage, VOUT_COMMAND only can be used to display the rated voltage of the unit and cannot be written. It is VOUT_TRIM that provides voltage trimming function. Take PHP-3500-115 as an examples, to get a 67V output, please set value of VOUT_TRIM to -48V. Adjustable voltage range for each model is shown as below.

| Model | Adjustable voltage range |
|-------|--------------------------|
| 115V | 67 ~ 160V |
| 230V | 108 ~ 260V |
| 380V | 167 ~ 400V |

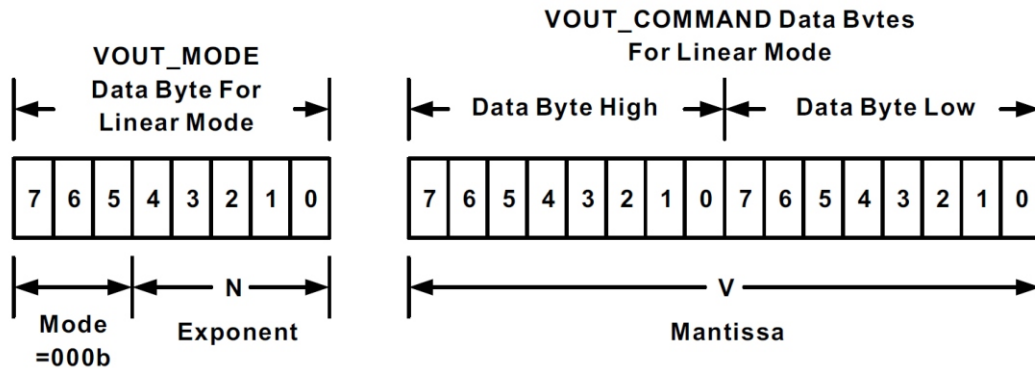
Table 4-6

3. Insert a at least 35msec delay between commands.

4. Set and read numeric conversion instructions

(1) LINEAR16 format: VOUT_COMMAND, VOUT_TRIM, READ_VOUT.

Actual voltage = Communication reading $V \times 2^N$. The value of N is defined in the VOUT_MODE command.



Linear Format Data Bytes

The Mode bits are set to 000b.

The Voltage, in volts, is calculated from the equation:

$$\text{Voltage} = VX2^N$$

Where:

Voltage is the parameter of interest in volts;

V is a 16 bit unsigned binary integer; and

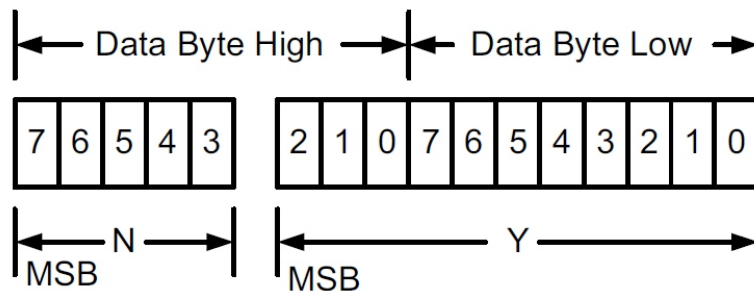
N is a 5 bit two's complement binary integer.

EX: V_{o_real} (actual output voltage) = $VX2^N$. IF VOUT_MODE = 0x17, meaning N is -7.

READ_VOUT is 0xBE00 → 48640, then $V_{o_real} = 48640 \times 2^{-7} = 380V$.

(2) LINEAR11 format: IOUT_OC_FAULT_LIMIT, READ_VIN, READ_IIN, READ_IOUT, READ_TEMPERATURE_1.

Actual value X = communication read value Y x 2^N . Among them, the definition of the description column for each aircraft type is referred to



Linear Data Format Data Bytes Y, N and the "real world" value is:

The relation between

$$X = YX2^N$$

Where, as described above:

X is the "real world" value;

Y is an 11 bit, two's complement integer; and

N is a 5 bit, two's complement integer.

Devices that use the Linear format must accept and be able to process any value of N

EX: I_{o_real} (actual output current) = $Y \times 2^N$. IF READ_IOUT is 0xE090h,

meaning N is -4 and Y is 0x0090 → 144, then $I_{o_real} = 144 \times 2^{-4} = 9.0A$.

4.1.6 Practical Operation

The following steps will describe how to set the PHP-3500-380 to 330V.

1. Set the address of the charger to "0". Refer to Table 1-1

2. Connect the SDA, SCL and GND pins of the master to the corresponding SDA (PIN7,8) and SCL (PIN9,10) of CN47 and GND-AUX (PIN2) of CN47 on the supply.

©Set speed: 100KHz



3. Communication function can be accessed immediately after PHP-3500-380 is connected to AC. Set output voltage at 330V.

| Address(7 bit) | Operation | Command Code | Data |
|----------------|-----------|--------------|-------------|
| 0x40 | Write | 0x22 | 0x00, 0x E7 |

Command code: 0x22(VOUT_TRIM)
Data: 330V → 0x00(Lo) + 0xE7(Hi)

4. It is recommended to review all of the settings and parameters using the appropriate commands. In the event that they do not meet your requirements, you may rewrite them as needed. EX: Read VOUT_TRIM to check whether output voltage was set to a proper level.

Read VOUT_TRIM

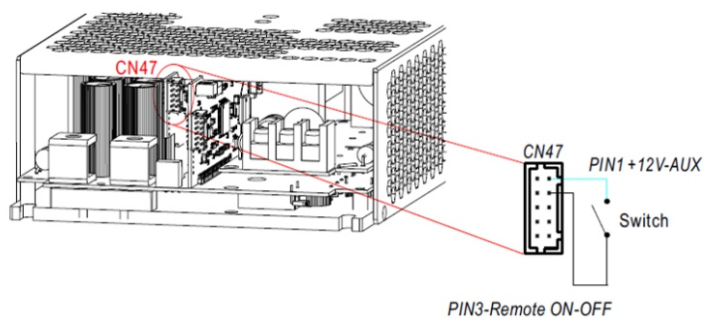
| Address(7 bit) | Operation | Command Code |
|----------------|-----------|--------------|
| 0X40 | Read | 0X22 |

The unit returns data below

| Address(7 bit) | Data |
|----------------|-----------|
| 0X40 | 0x00,0xE7 |

Data: 0x00(Lo) + 0xE7(Hi) → 0xE700 → $-6400 \times 2^{-7} = -50V$ 。
380V-50V = 330V, the result is correct.

5. Finally, check whether Remote ON-OFF (PIN3) and +12V-AUX (PIN1) pins of the CN47 connector are short-circuited if there is no output voltage. Also please make sure command sending/reading is in an interval of below 4 sec in order not to trigger communication timeout.



| 遙控開關 | 電源狀態 |
|-------------------|------|
| 短路 (PIN 1& PIN 3) | 開 |
| 開路 (PIN 1& PIN 3) | 關 |

4.2 CANBus Communication Interface

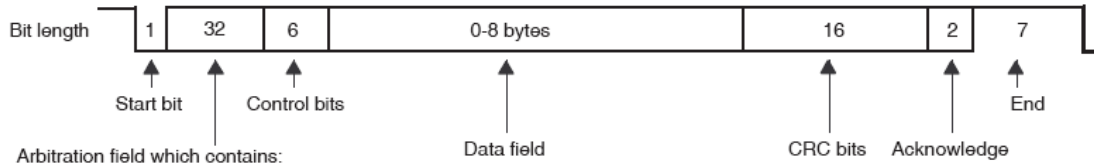
4.2.1 CANBus Communication Interface

© Entity layer transport

This protocol adopts CAN ISO-11898 and the Baud rate is 250Kbps.

© Protocol framework format

This protocol uses CAN 2.0B and uses the extended data frame transmission format



– 29-bit identifier + SRR bit + IDE bit + RTR bit for extended frame format

Where: RTR = Remote Transmission Request

SRR = Substitute Remote Request

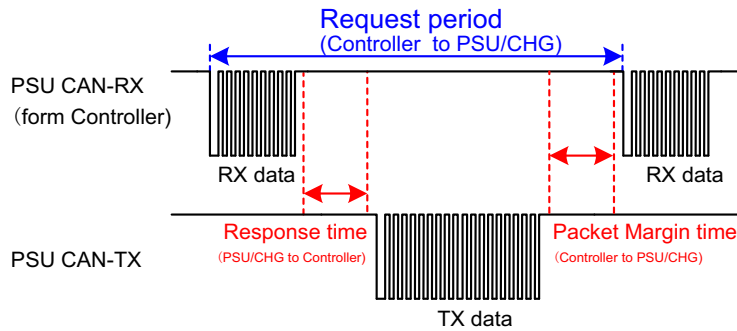
IDE = Identifier Extension

© Communication timing

Min. request period (Controller to PHP-3500-HV): 20mSec.

Max. response time (PHP-3500-HV to Controller): 5mSec.

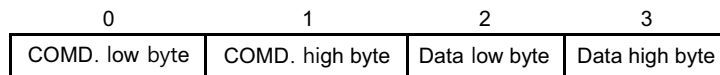
Min. packet margin time (Controller to PHP-3500-HV): 5mSec.



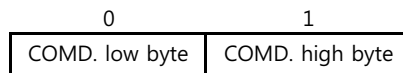
© Data format

Controller to PHP-3500

Write: Data filed bytes

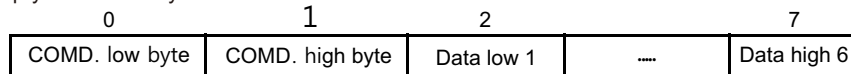


Read: Data filed bytes



PHP-3500 to controller

Reply: Data filed bytes



4.2.1.1 PHP-3500 Message ID definition description

| Message ID | Narrate |
|------------|--|
| 0xC00XX | PHP-3000 to controller Message ID |
| 0xC01XX | Controller for PHP-3000 Message ID |
| 0xC01FF | The controller broadcasts the Message ID to the PHP-3000 |



| Module No. | Device address | | |
|------------|---------------------|-----|----|
| | A0 | A1 | A2 |
| | DIP switch position | | |
| | 1 | 2 | 3 |
| 0 | ON | ON | ON |
| 1 | OFF | ON | ON |
| 2 | ON | OFF | ON |
| 3 | OFF | OFF | ON |

| Module No. | Device address | | |
|------------|---------------------|-----|-----|
| | A0 | A1 | A2 |
| | DIP switch position | | |
| | 1 | 2 | 3 |
| 4 | ON | ON | OFF |
| 5 | OFF | ON | OFF |
| 6 | ON | OFF | OFF |
| 7 | OFF | OFF | OFF |

Table 4-1

4.2.1.2 CANBus command list

| Command Code | Command Name | Transaction Type | # of data Bytes | Description |
|--------------|--------------------|------------------|-----------------|--|
| 0x0000 | OPERATION | R/W | 1 | Turn controls on/off |
| 0x0020 | VOUT_SET | R/W | 2 | Output voltage setting (format: value, F=0.01) |
| 0x0030 | IOUT_SET | R/W | 2 | Export current setting (format: value, F=0.01) |
| 0x0040 | FAULT_STATUS | R | 2 | Abnormal status |
| 0x0050 | READ_VIN | | 2 | Input voltage readout (format: value, F=0.01) |
| 0x0060 | READ_VOUT | R | 2 | Output voltage readout (format: value, F=0.01) |
| 0x0061 | READ_IOUT | R | 2 | Output current readout (format: value, F=0.01) |
| 0x0062 | READ_TEMPERATURE_1 | R | 2 | Internal ambient temperature reading (format: value, F=0.01) |
| 0x0080 | MFR_ID_B0B5 | R | 6 | Manufacturer name |
| 0x0081 | MFR_ID_B6B11 | R | 6 | Manufacturer name |
| 0x0082 | MFR_MODEL_B0B5 | R | 6 | Manufacturer model name |
| 0x0083 | MFR_MODEL_B6B11 | R | 6 | Manufacturer model name |
| 0x0084 | MFR_REVISION_B0B5 | R | 6 | Firmware version |
| 0x0085 | MFR_LOCATION_B0B2 | R/W | 3 | Place of manufacture |
| 0x0086 | MFR_DATE_B0B5 | R/W | 6 | Date of manufacture |
| 0x0087 | MFR_SERIAL_B0B5 | R/W | 6 | Manufacturing serial number |
| 0x0088 | MFR_SERIAL_B6B11 | R/W | 6 | Manufacturing serial number |
| 0x00C0 | SCALING_FACTOR | R | 2 | Scale factor |
| 0x00C1 | SYSTEM_STATUS | R | 2 | System status |
| 0x00C2 | SYSTEM_CONFIG | R/W | 2 | System settings |

4.2.1.3 PHP-3500 CANBus value range and error

(1) Display parameters

| CANBus Command | | Models | Displays a range of numeric values | Display error |
|----------------|------------------------|--------|------------------------------------|---------------|
| 0x0050 | READ_VIN | ALL | 80~264V | ±10V |
| 0x0060 | READ_VOUT | 115V | 0~160V | ±1% |
| | | 230V | 0~260V | ±1% |
| | | 380V | 0~400V | ±1% |
| 0x0061 | READ_IOUT (Note. I) | 115V | 0~3.26A | ±5% |
| | | 230V | 0~28.8A | ±5% |
| | | 380V | 0~11.4A | ±5% |
| 0x0062 | READ_TEMPERATURE_1 | ALL | -40~100°C | ±5°C |

(2) Control parameters

| CANBus Command | | Models | You can control the range of values | Control errors | Default value |
|----------------|---------------|--------|-------------------------------------|----------------|---------------|
| 0x0000 | OPERATION | ALL | 00h(OFF)/01h(ON) | N/A | 01h(ON) |
| 0x0020 | VOUT_SET | 115V | 67~160V | ±1% | 115V |
| | | 230V | 108~260V | ±1% | 230V |
| | | 380V | 167~400V | ±1% | 380V |
| 0x0030 | IOUT_SET | 115V | 5.26~28.93A | ±5% | 28.93A |
| | | 230V | 3.22~17.71A | ±5% | 17.71A |
| | | 380V | 2.1~11.55A | ±5% | 11.55A |
| 0x00C2 | SYSTEM_CONFIG | ALL | N/A | N/A | 02h |

Note:

- i. When the output current is less than the values listed in the table below, the READ_IOUT reading value will be displayed as 0A.

| model | Minimum display current |
|-------|-------------------------|
| 115V | 1.18A±1A |
| 230V | 0.72A±1A |
| 380V | 0.47A±1A |

4.2.2 Command support table (information) information definition and content

© FAULT_STATUS(0x0040) the definitions are as follows:

| | Bit7 | Bit6 | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 |
|----------|---------|--------|---------|-------|------|------|------|----------|
| Low byte | HI_TEMP | OP_OFF | AC_FAIL | SHORT | OLP | OVP | OTP | FAN_FAIL |

Bit 0 FAN_FAIL: Fan abnormal state

0 =The fan is normal

1=The fan is abnormal

Bit 1 OTP : Overtemperature protection state

0 =Not protected against overtemperature

1 =It is protected against over temperature

Bit 2 OVP: Output overvoltage protection status

0 =Not in the output overvoltage protection

1 =Output overvoltage protection

Bit 3 OLP: Overload protection status

0 =Not in overload protection

1 = is under overload protection

Bit 4 SHORT: Short-circuit protection status

0 = Not in short-circuit protection

1 = Protected against short circuits

Bit 5 AC_FAIL: Input voltage abnormal protection status

0 = Non-input voltage anomaly protection

1 = Protection at input voltage abnormality

Bit 6 OP_OFF: Output off indication

0 = is on output

1 = is off at output

Bit 7 HI_TEMP: Warning of excessive ring temperature

0 = at normal ambient temperature

1 = At the ambient temperature is too high

Note: The displayed status is not supported, and the display is 0

© MFR_ID_B0B5 (0x0080) is the first 6 yards of the manufacturer's name; MFR_ID_B6B11 (0x0081) is 6 yards after the manufacturer's name (indicated in ASCII)

EX: THE MANUFACTURER MEANWELL MFR_ID_B0B5 MEANWE; The MFR_ID_B6B11 is LL

| MFR_ID_B0B5 | | | | | |
|-------------|--------|--------|--------|--------|--------|
| Byte 0 | Byte 1 | Byte 2 | Byte 3 | Byte 4 | Byte 5 |
| 0x4D | 0x45 | 0x41 | 0x4E | 0x57 | 0x45 |

| MFR_ID_B6B11 | | | | | |
|--------------|--------|--------|--------|--------|--------|
| Byte 0 | Byte 1 | Byte 2 | Byte 3 | Byte 4 | Byte 5 |
| 0x4C | 0x4C | 0x20 | 0x20 | 0x20 | 0x20 |

© MFR_MODEL_B0B5 is the first 6 yards of the model code; MFR_MODEL_(0x0082) B6B11(0x0083) is the model code after 6 yards (indicated by ASCII)

EX: Model PHP-3500-380 MFR_MODEL_B0B5 is PHP-3500; The MFR_MODEL_B6B11 is 00-380

| MFR_MODEL_B0B5 | | | | | |
|----------------|--------|--------|--------|--------|--------|
| Byte 0 | Byte 1 | Byte 2 | Byte 3 | Byte 4 | Byte 5 |
| 0x50 | 0x48 | 0x50 | 0x2D | 0x33 | 0x35 |

| MFR_ID_B6B11 | | | | | |
|--------------|--------|--------|--------|---------|---------|
| Byte 6 | Byte 7 | Byte 8 | Byte 9 | Byte 10 | Byte 11 |
| 0x30 | 0x30 | 0x2D | 0x33 | 0x38 | 0x30 |

© MFR_REVISION_B0B5 (0x0084) can represent up to six MCU firmware versions (represented by Binary), where the order is coded by firmware part number in MCU number . The firmware version range of an MCU is 0x00(R00.0)~0xFE(R25.4), and the part without version is indicated by 0xFF.

EX: PSU products have six MCUs, MCU number 1 firmware version is R01.3 version (0x0D), firmware number 2 firmware version R01.2 (0x0C), firmware number 3 firmware version R01.1 (0x0B), and rest R01.0 version (0x0A)

| Byte 0 | Byte 1 | Byte 2 | Byte 3 | Byte 4 | Byte 5 |
|--------|--------|--------|--------|--------|--------|
| 0xFE | 0x69 | 0xFF | 0xFF | 0xFF | 0xFF |

© MFR_DATE_B0B5 (0x0086) is defined as the last two codes of AD plus the four codes of the date (expressed in ASCII)

EX: Date of manufacture is January 1, 2018 MFR_DATE_B0B5 180101

| Byte 0 | Byte 1 | Byte 2 | Byte 3 | Byte 4 | Byte 5 |
|--------|--------|--------|--------|--------|--------|
| 0x31 | 0x38 | 0x30 | 0x31 | 0x30 | 0x31 |

© MFR_SERIAL_B0B5 (0x0087), MFR_SERIAL_B6B11 (0x0088) is defined as six codes of the date of manufacture plus six codes of the manufacturing serial number (expressed in ASCII)

EX: Manufactured on January 1, 2018, the first serial number MFR_SERIAL_B0B5 is 180101; MFR_SERIAL_B6B11 is 000001

| Byte 0 | Byte 1 | Byte 2 | Byte 3 | Byte 4 | Byte 5 |
|--------|--------|--------|--------|--------|--------|
| 0x31 | 0x38 | 0x30 | 0x31 | 0x30 | 0x31 |

| Byte 6 | Byte 7 | Byte 8 | Byte 9 | Byte 10 | Byte 11 |
|--------|--------|--------|--------|---------|---------|
| 0x30 | 0x30 | 0x30 | 0x30 | 0x30 | 0x31 |

4.2.3 Communication examples

4.2.3.1 Sending Command

The master adjusts output voltage of the unit with address "01" to 330V .

| CAN ID | DLC (data length) | Command code | Parameters |
|---------|-------------------|--------------|------------|
| 0xC0101 | 0x4 | 0x2000 | E880 |

Command code: 0x0020 (VOUT_SET) → 0x20(Lo) + 0x00(Hi)

Parameters: 330V → 33000 → 0x80E8 → 0xE8(Lo) + 0x80(Hi)

NOTE: VOUT_SET conversion factor is 0.01, so $\frac{330V}{F=0.01} = 33000$

4.2.3.2 Read data or status

The master reads the operation settings of the fixed address "00" monomer.

| CAN ID | DLC (data length) | Command code |
|---------|-------------------|--------------|
| 0xC0100 | 0x2 | 0x0000 |

The unit with address "00" returns data below.

| CAN ID | DLC (data length) | Command code | Parameters |
|---------|-------------------|--------------|------------|
| 0xC0000 | 0x3 | 0x0000 | 0x01 |

Parameters: 0x01 ON, which stands for operation on the "00" unit.

4.2.3.3 Practical Operation

The following steps will describe how to set the PHP-3500-380 to 330V.

1. Set the address of the charger to "0", Refer to Table 4-1.
2. Connect the CANH/CANL pins of the master to the corresponding CANH(PIN7,8) and CANL(PIN9,10) pins of the CN47 connector on the supply. It is recommended to establish a common ground for the communication system to increase its communication reliability by using GND-AUX(PIN2) of CN47.

© Set baud rate: 250kbps, type: extended.

© Adding a 120Ω terminal resistor to both the controller and rack shelf ends can increase communication stability.



3. Communication function can be accessed immediately after PHP-3500-380 is connected to AC. Set output voltage at 330V.

| CAN ID | DLC(data length) | Command Code | Parameters |
|---------|------------------|--------------|------------|
| 0XC0100 | 0X04 | 0X2000 | E880 |

Command code: 0x0020(VOUT_SET)
Data: 330V → 33000 → 0x80E8 → 0xE8(Lo) + 0x80(Hi)

NOTE: Conversion factor for VOUT_SET is 0.01, SO $\frac{330V}{F=0.01} = 33000$

4. It is recommended to review all of the settings and parameters using the appropriate commands. In the event that they do not meet your requirements, you may rewrite them as needed. EX: Read VOUT_SET to check whether output voltage was set to a proper level.

Read VOUT_SET

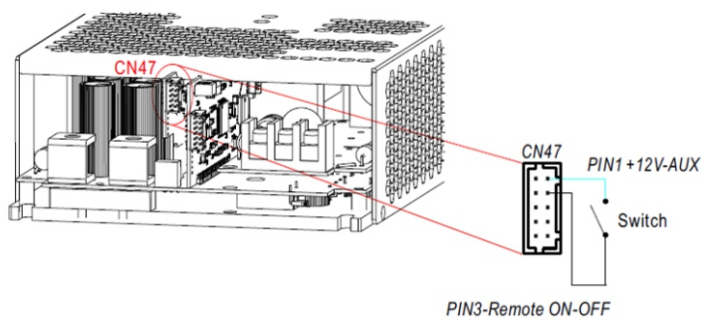
| CAN ID | DLC(data length) | Command Code |
|---------|------------------|--------------|
| 0XC0100 | 0X04 | 0X2000 |

The unit returns data below

| CAN ID | DLC (data length) | Command code | Parameters |
|---------|-------------------|--------------|------------|
| 0xC0000 | 0x04 | 0x2000 | E880 |

Data: 0XE8(Lo) + 0x80(Hi) → 0xE880 → 33000 = 330V。

5. Finally, check whether Remote ON-OFF (PIN3) and +12V-AUX (PIN1) pins of the CN47 connector are short-circuited if there is no output voltage. Also please make sure command sending/reading is in an interval of below 4 sec in order not to trigger communication timeout.

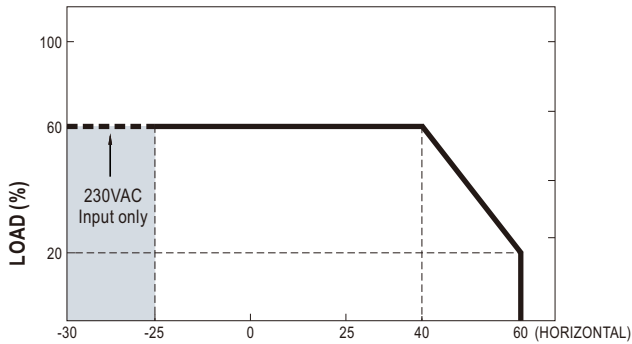


| 遙控開關 | 電源狀態 |
|--------------------|------|
| 短路 (PIN 1 & PIN 3) | 開 |
| 開路 (PIN 1 & PIN 3) | 關 |

5. Note on Operation

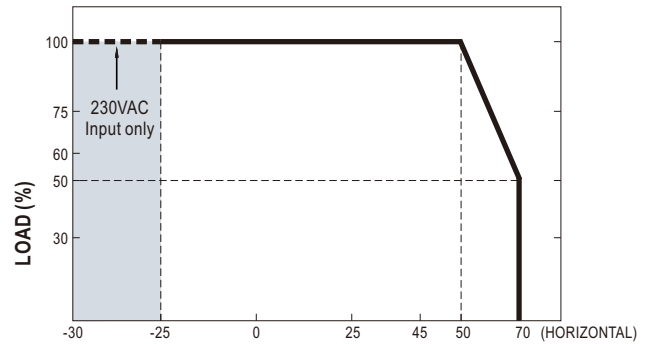
5.1 Derating

⊙ When PHP-3500 is operating at a lower AC input voltage, the unit will derate its output current automatically to protect itself.



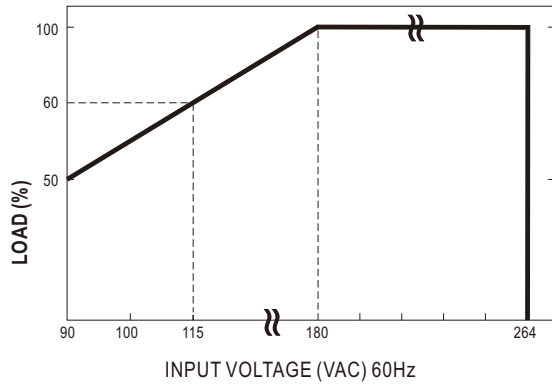
AMBIENT TEMPERATURE WITH ADDITIONAL ALUMINUM PLATE (°C)
(450x450x3mm)

Note. Tcase max. ≤ 70°C and ambient temp must be within above de-rating curve.



AMBIENT TEMPERATURE WITH 128 CFM FAN*2 OR WATER COOLING SYSTEM (°C)

Note. Tcase max. ≤ 45°C and ambient temp must be within above de-rating curve.



5.2 Water Cooling System

5.2.1 Quality requirement for water cold plate surfaces

⊙ There should be no any shrinkage cavity, corrosion or cracks on the surfaces.

5.2.2 Operational requirement for water cooling loop

- ⊙ Using good quality water is recommended, resistance < 2.5KΩ and having a pH of 6-9; Inlet temperature of 25°C, flow rate of 1 liter per minute.
- ⊙ Please make sure there is no fluid leaks, blocks or condensation under operation.

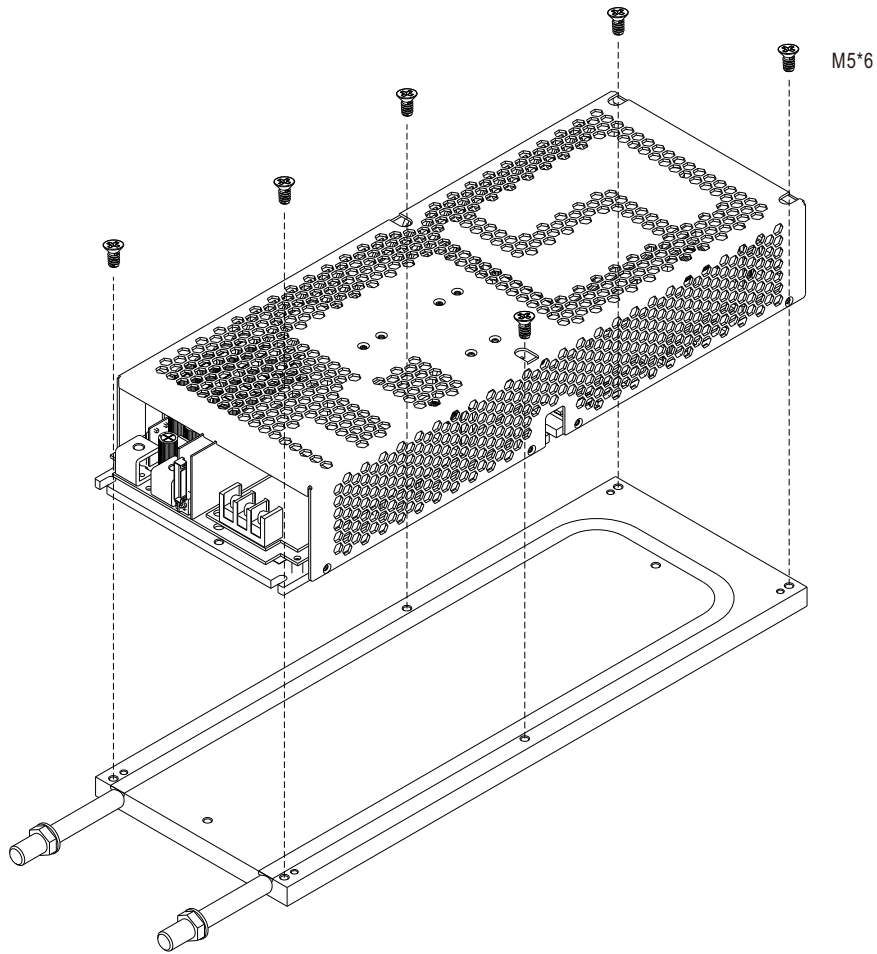
5.2.3 Note on water cold plate design

- ⊙ Material (purity, thickness, machining precision, etc) and manufacturing craft (whether there are cracks, fractures, etc caused by extrusion) have an profound impact on thermal conductivity of a cold plate.
- ⊙ Flatness between mating parts plays a critical role in thermal contact conductance.
- ⊙ Please make sure cooling capacity of the chiller is greater than 175W so as to dissipate heat from the power supply efficiently.

5.2.4 Condensation prevention and control

It is important to minimize or prevent condensation because condensate could drip onto electronics or collect in the bottom of the system and cause corrosion. To avoid condensation, please follow below:

- ⊙ Temperature difference between the water and ambient temperature should be lower than 5°C in hot and humid places.
- ⊙ Turn off the water cooling system during a power outage.



Optional MEAN WELL cold plate is ready for order, Ordering No.: HS-656

5.3 Warranty

© A five year global warranty is provided under normal operation. Please do not change any component or modify the unit by yourself or MEANWELL may reserve the right not to provide the complete warranty service.

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